

The Octagonal Exacto-Pak™ (X-Pak™)

Eight Sides. Hobart Performance.

The Newest Member of the X-Pak Family. The Octagonal X-Pak uses the same manufacturing technologies that popularized the Hobart X-Pak. You can expect consistent and straight wire payout that essentially eliminates the risks of wire tangles and wander, pound-after-pound.

More Productive Than Ever. The Octagonal X-Pak contains 1000-lbs. (454 kg) of our most popular metal-cored wires in 25" L x 25" W x 34" H (635 mm L x 635 mm W x 864 mm H) footprint. We've put more wire in the drum to help you reduce changeover and achieve more uptime.

Go Green. Weld Orange. The Octagonal X-Pak has been specially designed to be 100% recyclable; simply remove the lifting strap from the empty drum, unfold and collapse the lid and drum, and send the entire Octagonal X-Pak to any facility that recycles corrugated container board. Spend less time segregating recyclable materials so you can spend more time welding.

Choose to Accessorize. The Octagonal X-Pak has been designed to offer optimal performance when used with 24.5/25" octagonal drum hoods OR using the supplied lid. Simply attach a direct-pull kit and conduit to prepare the drum for welding. Turntables or orbital arms are not required or recommended.

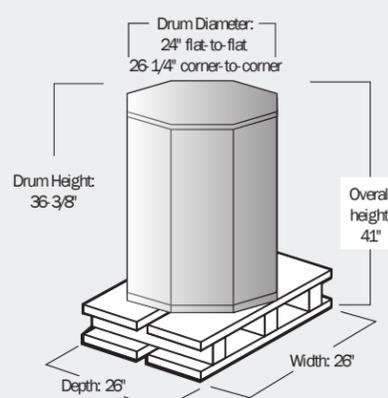
Realize the Savings! What packaging do you currently use in production? 33# spools, 60# coils, 500# drums, or 750# drums? Use the table below to determine or approximate your current changeover cost: time and money. Next, compare your current packaging to the 1000# Octagonal X-Pak. Consider making the switch to realize significant time and cost savings!



Item	Unit	33 lb. Spool	60 lb. Coil	500 lb. Drum	750 lb. Drum	1000 lb. Drum
Estimated Annual Consumption	lbs	100,000				
Labor & Overhead Rate	\$/hr	\$60.00				
Package Type	N/A	Spool	Coil	Drum	Drum	Drum
Package Weight	lbs	33	60	500	750	1000
Time per Change	min	5	8	15	15	15
Cost per Change	\$	\$5	\$8	\$15	\$15	\$15
Changes per Month*	#	252	138	16	11	8
Change Cost per Month	\$	\$1,260	\$1,104	\$240	\$165	\$120
Change Time per Month	Hr	21.0	18.4	4.0	2.8	2.0
1000# Drum Conversion Cost Savings per Month	\$	\$1,140	\$984	\$120	\$45	-
1000# Drum Conversion Time Savings per Month	Hr	19.0	16.4	2.0	0.8	-
Changes per Year*	#	3030	1666	200	133	100
Change Cost per Year	\$	\$15,150	\$13,328	\$3,000	\$1,995	\$1,500
Change Time per Year	Hr	252	221	48	33	24
1000# Drum Conversion Cost Savings per Year	\$	\$13,650	\$11,828	\$1,500	\$495	-
1000# Drum Conversion Time Savings per Year	Hr	228	197	24	9	-

Need More Information? For complete technical specifications, refer to our Octagonal X-Pak Set Up Guide. For other technical questions, please send an e-mail to Packaging@HobartBrothers.com, or contact our Applications Engineering department by phone at 1-937-573-8216.

For product and packaging availability, contact Sindhu Thomas (Product Manager—FabCOR Wire) via e-mail at Sindhu.Thomas@HobartBrothers.com



1000-lb. X-Pak™

Drum weight (empty): 19 lbs.
Weight: 1,000 lbs. net, 1,025 lbs. gross (est.)
Drums per pallet: 1

