

Effective Date: February 11, 2024

**CERTIFICATION OF WELDING CONSUMABLE**

This is to advise you the Canadian Welding Bureau has witnessed tests on the following :

Company Name:	<b>Hobart Brothers LLC, Tubular Wire Business (Plant 3)</b>
Electrode Designation:	<b>FabCOR Hercules</b>
Point of Manufacture:	<b>Troy, Ohio, USA</b>
Standard:	<b>CSA W48-23 / AWS A5.36M</b>
Classification:	<b>E491T15-M20A4-CS1-H4 E491T15-M21A4-CS1-H4</b>
Gas or Flux:	<b>M20 (Ar + 8%CO<sub>2</sub>) M21 (Ar + 20% to 25%CO<sub>2</sub>)</b>
Size (mm):	<b>Min: 1.4    Max: 1.6</b>

Expiry date: **February 11, 2026**

This certification, may be extended by meeting the check test requirements of the applicable standard and CWB rules.

CANADIAN WELDING BUREAU



Registrar

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The product certification system operated by the Canadian Welding Bureau most closely resembles that described by *ISO/IEC 17067:2013 Conformity assessment — Fundamentals of product certification and guidelines for product certification schemes, scheme type 5*.